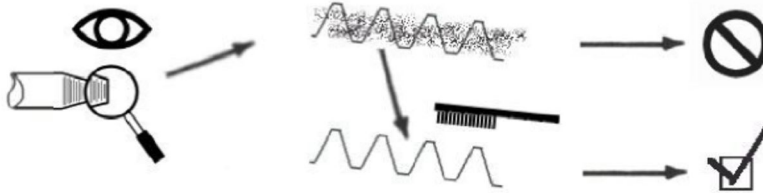
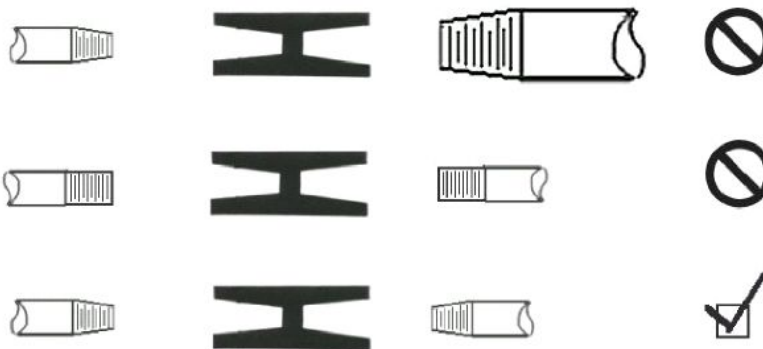


## Installatiehandleiding Lenton-koppeling

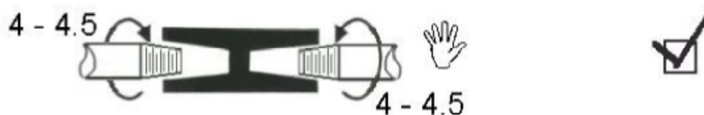
1. Controleer de zuiverheid van de gesneden draad. Maak zuiver indien nodig.



2. Neem het juiste verbindingsstuk.  
Controleer de diameters en de vorm van de draad (conisch).

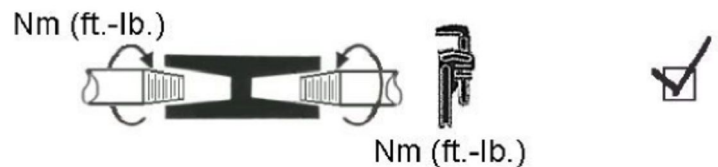


3. Draai handmatig de staaf in de koppeling.



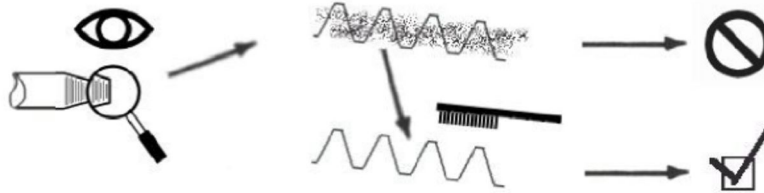
4. Stel de momentsleutel in op het gewenste aandraaimoment (zie tabel) en draai met behulp van de momentsleutel de staaf verder aan tot je een klik hoort. Het gewenste aandraaimoment is bereikt.

in.-lb.	Ø			Nm	
	Metric	Canada			ft.-lb.
#3	10	—		40	30
#4	12	10M		40	30
—	14	—		80	60
#5	16	15M		120	90
—	18	—		150	110
#6	20	20M		180	130
#7	22	—		220	160
—	24	—		270	200
#8	25	25M		270	200
—	26	26M		270	200
#9	28	30M		270	200
—	30	—		300	200*
#10	32	—		300	200*
—	34	—		300	200*
#11	36	35M		300	200*
—	38	—		350	200*
—	40	—		350	200*
#14	43	45M		350	200*
—	50	—		350	200*
#18	57	55M		350	200*

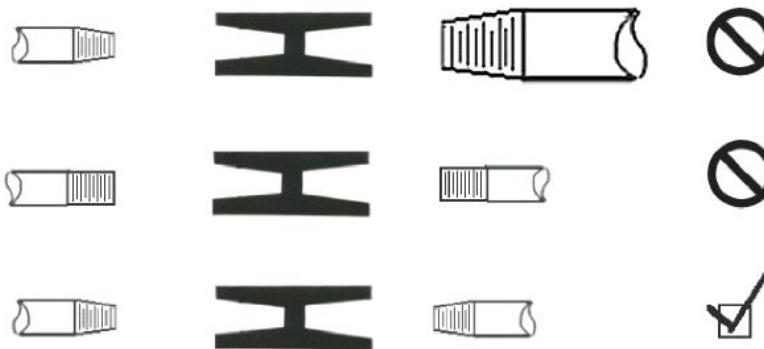


## Lenton-coupler instruction manual

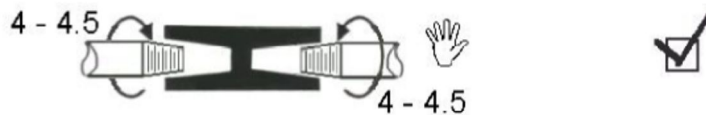
1. Verify the purity of the cut wire. Make clean if necessary.



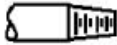

2. Take the appropriate connector.  
Check the diameters and the shape of the wire (conical).

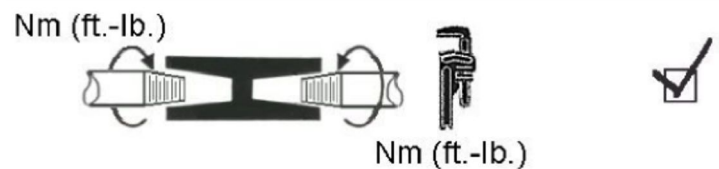


3. Screw the rebar in the coupler by hand.



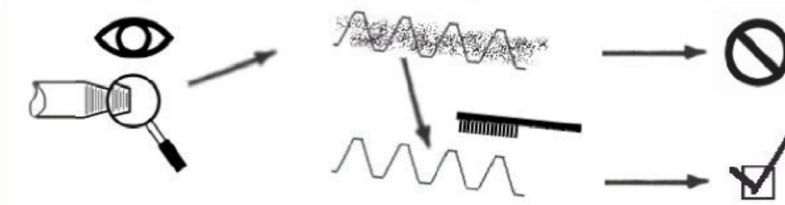
4. Set the torque wrench to the required value (see table) and tighten using the torque wrench the rebar further until you hear a click. The desired tightening torque is reached.

		Ø			
in.-lb.	Metric	Canada	Nm	ft.-lb.	
#3	10	—	40	30	
#4	12	10M	40	30	
—	14	—	80	60	
#5	16	15M	120	90	
—	18	—	150	110	
#6	20	20M	180	130	
#7	22	—	220	160	
—	24	—	270	200	
#8	25	25M	270	200	
—	26	26M	270	200	
#9	28	30M	270	200	
—	30	—	300	200*	
#10	32	—	300	200*	
—	34	—	300	200*	
#11	36	35M	300	200*	
—	38	—	350	200*	
—	40	—	350	200*	
#14	43	45M	350	200*	
—	50	—	350	200*	
#18	57	55M	350	200*	

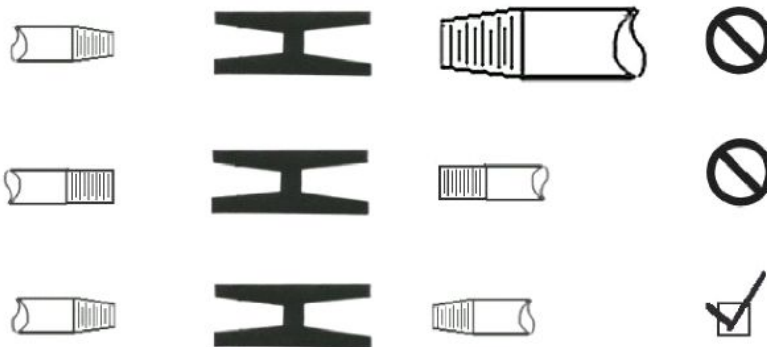


## Mise en place des coupleur Lenton

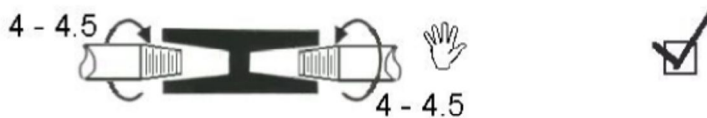
1. Vérifier la pureté du filetage. Nettoyer si nécessaire.





2. Prenez le dispositif approprié. Vérifier les diamètres et la forme du filetage (conique).



3. Visser à la main la tige dans le coupleur.



4. Réglez la clé dynamométrique au couple requis (voir tableau) et serrer à l'aide de la clé dynamométrique la tige jusqu'à ce que vous entendiez un déclic. Le couple désiré est atteint.

		Ø			
in.-lb.	Metric	Canada	Nm	ft.-lb.	
#3	10	—	40	30	
#4	12	10M	40	30	
—	14	—	80	60	
#5	16	15M	120	90	
—	18	—	150	110	
#6	20	20M	180	130	
#7	22	—	220	160	
—	24	—	270	200	
#8	25	25M	270	200	
—	26	26M	270	200	
#9	28	30M	270	200	
—	30	—	300	200*	
#10	32	—	300	200*	
—	34	—	300	200*	
#11	36	35M	300	200*	
—	38	—	350	200*	
—	40	—	350	200*	
#14	43	45M	350	200*	
—	50	—	350	200*	
#18	57	55M	350	200*	

